



BSI Standards Publication

# Non-destructive testing of steel tubes

Part 9: Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes (ISO 10893-9:2011)

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**National foreword**

This British Standard is the UK implementation of EN ISO 10893-9:2011. It supersedes BS EN 10246-15:2000 which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee ISE/110, Steel Tubes, and Iron and Steel Fittings.

A list of organizations represented on this committee can be obtained on request to its secretary.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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**Compliance with a British Standard cannot confer immunity from legal obligations.**

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**Amendments issued since publication**

Date	Text affected
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English Version

Non-destructive testing of steel tubes - Part 9: Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes (ISO 10893-9:2011)

Essais non destructifs des tubes en acier - Partie 9:  
Contrôle automatisé par ultrasons pour la détection des  
dédoublures dans les bandes/tôles fortes utilisées pour la  
fabrication des tubes en acier soudés (ISO 10893-9:2011)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 9:  
Automatisierte Ultraschallprüfung von Band/Blech, das für  
die Herstellung geschweißter Stahlrohre eingesetzt wird,  
zum Nachweis von Dopplungen (ISO 10893-9:2011)

This European Standard was approved by CEN on 10 December 2010.

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